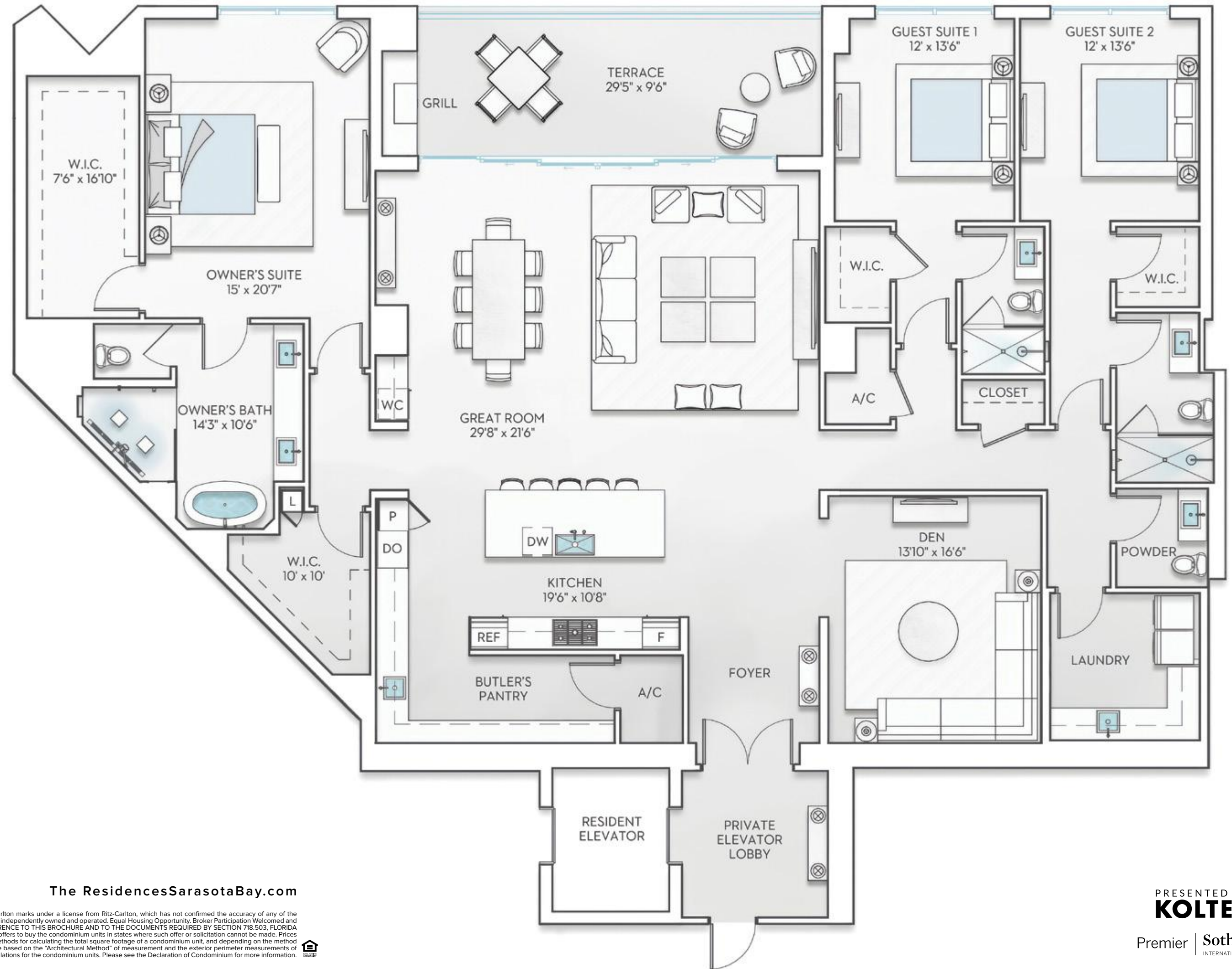
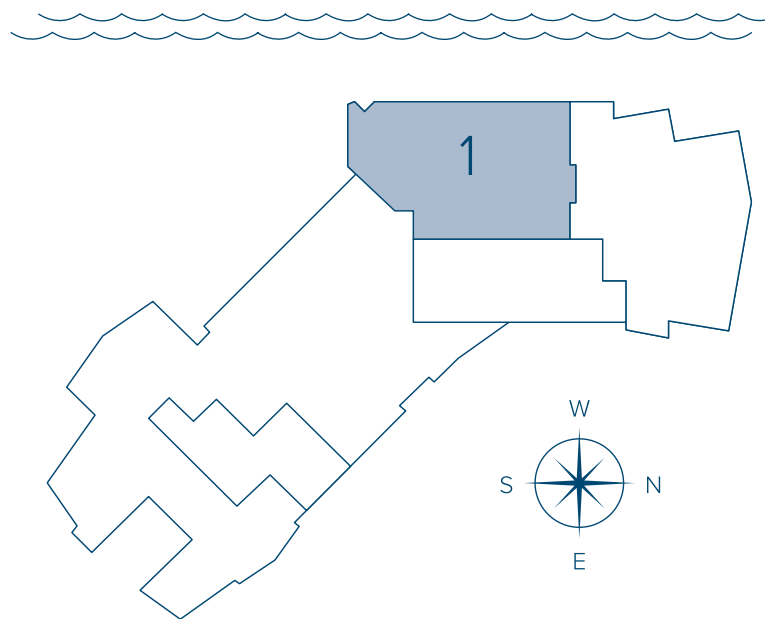


# PLAZA 1

3 BEDROOM + DEN | 3.5 BATHROOM

LEVEL 3

INTERIOR	3,487	SF
EXTERIOR	288	SF
TOTAL	3,775	SF



**THE RITZ-CARLTON  
RESIDENCES**

SARASOTA BAY

TheResidencesSarasotaBay.com

The Ritz-Carlton Residences, Sarasota Bay are not owned, developed or sold by Marriott International, Inc. or its affiliates ("Ritz-Carlton"). KT Sarasota South, LLC uses The Ritz-Carlton marks under a license from Ritz-Carlton, which has not confirmed the accuracy of any of the statements or representations made herein. Sotheby's International Realty® and the Sotheby's International Realty logo are registered service marks used with permission. Each office is independently owned and operated. Equal Housing Opportunity, Broker Participation Welcomed and Encouraged. ORAL REPRESENTATIONS CANNOT BE RELIED UPON AS CORRECTLY STATING REPRESENTATIONS OF THE SELLER. FOR CORRECT REPRESENTATIONS, MAKE REFERENCE TO THIS BROCHURE AND TO THE DOCUMENTS REQUIRED BY SECTION 718.503, FLORIDA STATUTES. TO BE FURNISHED BY A SELLER TO A BUYER OR LESSEE. This project has been filed in the state of Florida and no other state. This is not an offer to sell or solicitation of offers to buy the condominium units in states where such offer or solicitation cannot be made. Prices and availability are subject to change at any time without notice. All dimensions are approximate and all floorplans and development plans are subject to change. There are various methods for calculating the total square footage of a condominium unit, and depending on the method of calculation, the quoted square footage of a condominium unit may vary by more than a nominal amount. The total condominium unit square footages as shown in this brochure are based on the "Architectural Method" of measurement and the exterior perimeter measurements of the condominium unit, which include exterior walls, interior columns and fifty percent of demising walls. These square footage calculations are higher than the interior area space calculations for the condominium units. Please see the Declaration of Condominium for more information.

PRESENTED BY  
**KOLTER**

Premier | Sotheby's  
INTERNATIONAL REALTY